

SKZ - Testing GmbH · Friedrich-Bergius-Ring 22 · 97076 Würzburg

HANWHA L&C  
Mr. Park  
1 Janggyodong Junggu  
100-797 SEOUL  
KOREA

M.Sc. Constantin Weck  
Tel.: +49 931 4104-326  
Fax: +49 931 4104-271  
[c.weck@skz.de](mailto:c.weck@skz.de)

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**Interim results of the weathering fastness test (colour fastness) according to RAL-GZ 716, technical appendix, section II, part II-a-3 on window profiles made of PVC-U laminated with foil**

**Test order no. 115346/15 (Continuation of test order no. 108443/13 and 113296/14)**

Dear Mr. Park,

Please find below the following results of the interim assessment of the weathering fastness after the artificial weathering of approx. **14,000** hours:

Irradiation energy: approx. **28 GJ/m<sup>2</sup>**

Artificial weathering according to (DIN) EN 513: 1999-10, procedure **1** (simulation of a **moderate** climate zone **M**) up to an irradiation dose of **30 GJ/m<sup>2</sup>** in the wave length range between 300 nm and 800 nm.

#### **1. Colourimetric assessment:**

The sample colour was measured by means of a spectrophotometer of a wave length area of 360 - 750 nm, standard light type D65, gloss inclusion, 10° normal inspection. The colour distance  $\Delta E^*_{ab}$  was determined according to DIN EN ISO 11664-4: 2012-06. Prior to and after artificial weathering, colour was measured at the same position on the sample to obtain reproducible results despite the structured surface.

Please note that the colourimetric assessment of the structured foils can only be taken as a guide value.

## Sample 1: "Dark Walnut"

Time of exposure	Dose of irradiation	Colour coordinates			Total colour distance Delta E
		Delta L*	Delta a*	Delta b*	
1000 h	2 GJ/m <sup>2</sup>	-0.5	0.1	0.6	0.8
2000 h	4 GJ/m <sup>2</sup>	-0.6	0.2	1.0	1.2
3000 h	6 GJ/m <sup>2</sup>	-0.3	0.0	0.5	0.6
4000 h	8 GJ/m <sup>2</sup>	-0.2	0.0	0.5	0.5
5000 h	10 GJ/m <sup>2</sup>	-0.2	-0.1	0.6	0.6
6130 h	12 GJ/m <sup>2</sup>	-0.1	-0.1	0.6	0.6
7000 h	14 GJ/m <sup>2</sup>	-0.1	-0.2	0.6	0.6
8000 h	16 GJ/m <sup>2</sup>	0.0	-0.2	0.7	0.7
9000 h	18 GJ/m <sup>2</sup>	0.0	-0.3	0.7	0.8
10194 h	20 GJ/m <sup>2</sup>	0.0	-0.3	0.9	0.9
11000 h	22 GJ/m <sup>2</sup>	0.0	-0.3	1.0	1.0
12000 h	24 GJ/m <sup>2</sup>	0.0	-0.3	1.1	1.1
13000 h	26 GJ/m <sup>2</sup>	-0.1	-0.3	1.2	1.2
14000 h	28 GJ/m <sup>2</sup>	-0.4	-0.1	1.6	1.7
15000 h	30 GJ/m <sup>2</sup>	-	-	-	-

## Sample 2: "Mahogany"

Time of exposure	Dose of irradiation	Colour coordinates			Total colour distance Delta E
		Delta L*	Delta a*	Delta b*	
1000 h	2 GJ/m <sup>2</sup>	-0.6	0.2	0.6	0.9
2000 h	4 GJ/m <sup>2</sup>	-0.7	0.2	0.8	1.1
3000 h	6 GJ/m <sup>2</sup>	-0.3	0.1	0.5	0.6
4000 h	8 GJ/m <sup>2</sup>	-0.1	0.0	0.4	0.4
5000 h	10 GJ/m <sup>2</sup>	-0.2	0.0	0.4	0.4
6130 h	12 GJ/m <sup>2</sup>	-0.2	0.0	0.4	0.4
7000 h	14 GJ/m <sup>2</sup>	-0.2	0.0	0.4	0.4
8000 h	16 GJ/m <sup>2</sup>	-0.1	0.0	0.4	0.4
9000 h	18 GJ/m <sup>2</sup>	0.0	0.0	0.4	0.4
10194 h	20 GJ/m <sup>2</sup>	-0.1	0.0	0.5	0.5
11000 h	22 GJ/m <sup>2</sup>	-0.2	0.0	0.5	0.5
12000 h	24 GJ/m <sup>2</sup>	-0.3	0.1	0.6	0.7
13000 h	26 GJ/m <sup>2</sup>	-0.6	-0.1	0.6	0.9
14000 h	28 GJ/m <sup>2</sup>	-3.5	-0.3	1.2	3.7
15000 h	30 GJ/m <sup>2</sup>	-	-	-	-

### Visual assessment

Visual assessment was performed according to DIN EN 20105-A03 and DIN EN 20105-A02 with the grey scale.

Sample 1: **“Dark Walnut”**

Time of exposure	Dose of irradiation	Grey scale value		Remark
		A02	A03	
1000 h	2 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
2000 h	4 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
3000 h	6 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
4000 h	8 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
5000 h	10 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
6130 h	12 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
7000 h	14 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
8000 h	16 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
9000 h	18 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
10194 h	20 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
11000 h	22 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
12000 h	24 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
13000 h	26 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
14000 h	28 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
15000 h	30 GJ/m <sup>2</sup>	-	-	-

Sample 2: "Mahogany"

Time of exposure	Dose of irradiation	Grey scale value		Remark
		A02	A03	
1000 h	2 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
2000 h	4 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
3000 h	6 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
4000 h	8 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
5000 h	10 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
6130 h	12 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
7000 h	14 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
8000 h	16 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow
9000 h	18 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow, more gloss
10194 h	20 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow, more gloss
11000 h	22 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow, more gloss
12000 h	24 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow, more gloss
13000 h	26 GJ/m <sup>2</sup>	4 - 5	4 - 5	more yellow, more gloss, <b>cracks</b> (see picture)
14000 h	28 GJ/m <sup>2</sup>	4	4 - 5	more yellow, duller, <b>cracks</b> (see picture)
15000 h	30 GJ/m <sup>2</sup>	-	-	-

Sample 2: "Mahogany" after 13,000 h exposition





Sample 2: "Mahogany" after 14,000 h exposition



If you have any questions, don't hesitate to contact me.

Best regards

**SKZ - Testing GmbH**

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M.Sc. Constantin Weck